

Superior Clamping and Gripping



Product Information

Flat swivel unit RM-F

Modular. Rapid. Productive. Small swivel unit RM-f

Lightweight pneumatic unit for fast swiveling tasks

Field of application

Can be used in clean to slightly dirty environments such as assembly or packaging areas, or wherever fast movement cycles are required.



Advantages - Your benefits

Continuous angle of rotation adjustment over the entire range of rotation

Double piston principle for scope-free end positions and high repeat accuracy

Integrated shock absorbers with adjustable absorption characteristics for optimal damping

"Continuously adjustable intermediate position" option can be done using an intermediate stop which can be integrated

Choice of electronic magnetic sensors or inductive proximity sensors for absolute variability of position monitoring

Standardized mounting bores for numerous combinations with other components from the modular system











Functional description

When subjected to pressure, the two pneumatic pistons move their end faces in a straight line in their respective bores thus turning the pinion by means of the serrations on their sides.



- ① **Drive**Pneumatic, powerful double piston drive
- ② Kinematics Rack and pinion principle for a reduced backlash transmisstion of the driving force into the rotary motion
- Mounting pattern Completely integrated in the module system
- End position damping
 Adjusting of the damping characteristics by adjusting the damper stroke
- Swivel angle adjustment for flexible end position

General notes about the series

Housing material: Aluminum alloy, anodized

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Operating principle: Double piston rack and pinion principle

Scope of delivery: Completely ready for operation without bracket for proximity switch and without proximity switch

Warranty: 24 months

Repeat accuracy: is defined as a distribution of the end position for 100 consecutive cycles.

Pinion position: is always shown in the left end position. The pinion rotates from here to the right in clockwise direction. The arrow makes the direction of rotation clear.

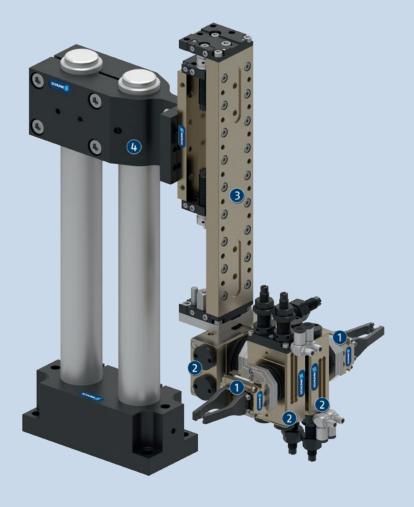
Pinion screw connection diagram: When setting a swivel angle smaller than 90°, the left end stop must be completely turned in. This means that the left end position has a screw connection diagram on the pinion which is clockwise turned by 90° compared to the main view, which shows a swivel angle of 180°.

Layout or control calculation: For configuration or control calculation of the units, we recommend to use our Toolbox software, which is available online. A control calculation for the selected unit must be carried out to prevent overloading.

Application example

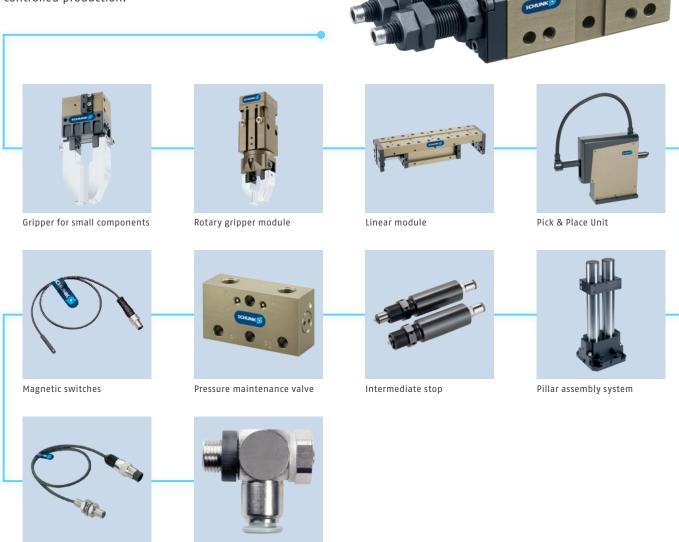
Pneumatic loading and unloading with three swivel units for small workpieces

- Gripper for small components MPC
- 2 Swivel unit RM-F
- 3 Linear module LM
- Pillar assembly system



SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



① For more information on these products can be found on the following product pages or at schunk.com.

Fastened with screws

Options and special information

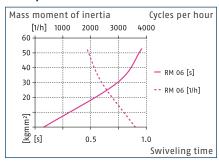
Inductive proximity switches

Version with intermediate position RZ: By mounting two pneumatically actuated cylinders, an intermediate position can be implemented, which can be flexibly adjusted over the entire swivel range.

Modular system: As standard, this module can be combined with numerous components from the modular system. We would be happy to assist you.

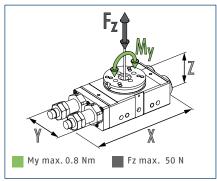


Max. permissible inertia J*



* *The diagrams are valid for basic units and for applications with a vertical swivel axis as well as for absolutely centric loads with a horizontal swivel axis and with an operating pressure of 6 bar. The swiveling times per throttling have to be observed, otherwise the life time may reduce. We will be happy to help you designing other applications. In addition, the SCHUNK Design Tool Swiveling is available online.

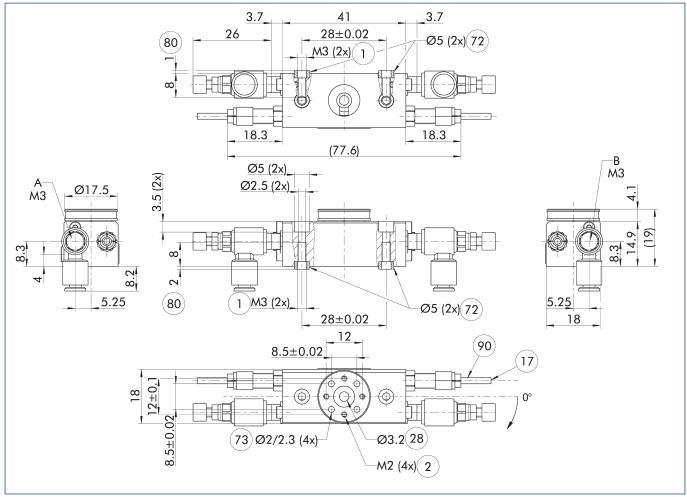
Dimensions and maximum loads



The indicated moments and forces are statical values and may appear simultaneously. Throttling has to be done for ensuring that the rotary movement takes place without impact or bouncing. Otherwise the service life reduces.

Technical data

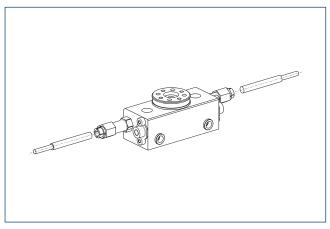
Description		RM 06
ID		0313017
Angle of rotation	[°]	185.0
End position adjustability	[°]	90.0
Torque	[Nm]	0.05
Number of intermediate positions		none
IP protection class		40
Weight	[kg]	0.046
Fluid consumption (2x nom. angle)	[cm³]	0.656
Min./nom./max. operating pressure	[bar]	3/6/8
Min./max. ambient temperature	[°C]	5/60
Repeat accuracy	[°]	0.082
Dimensions X x Y x Z	[mm]	77.6 x 18 x 19



The drawing shows the unit in standard design, without considering any dimensions of the options described below.

- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet
- 28 Through-hole
- 72 Fit for centering sleeves
- 73 Fit for centering pins
- 80 Depth of the centering sleeve hole in the counter part
- 90 Inductive proximity switches

Inductive proximity switches



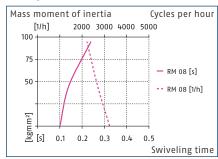
The end-position monitoring is directly possible on the unit by using inductive proximity switches.

Description	ID	Often combined				
Inductive proximity switches						
IN 30L-S-M8-PNP	1001274					
Connection cables						
KA BG08-L 3P-0300-PNP	0301622	•				
KA BG08-L 3P-0500-PNP	0301623					
KA BW08-L 3P-0300-PNP	0301594					
KA BW08-L 3P-0500-PNP	0301502					
clip for plug/socket						
CLI-M8	0301463					
Cable extension						
KV BW08-SG08 3P-0030-PNP	0301495					
KV BW08-SG08 3P-0100-PNP	0301496					
KV BW08-SG08 3P-0200-PNP	0301497	•				
Sensor distributor						
V2-M8	0301775	•				
V4-M8	0301746					
V8-M8	0301751					

① In general, two sensors are required per swivel unit as well as the optional extension cables.

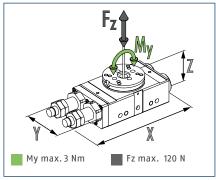


Max. permissible inertia J*



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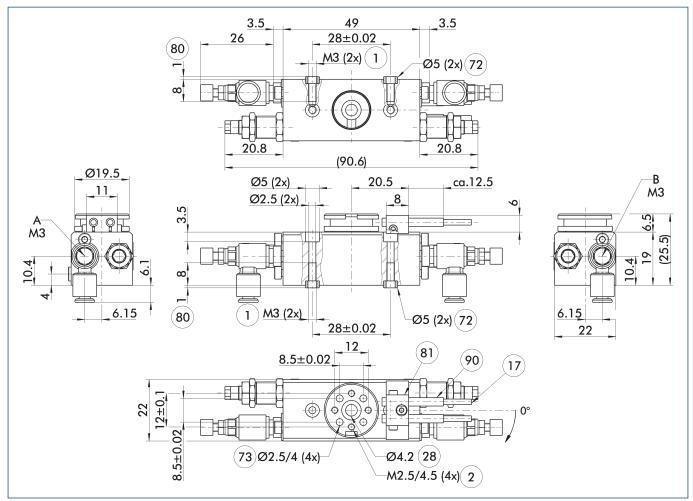
Dimensions and maximum loads



The indicated moments and forces are statical values and may appear simultaneously. Throttling has to be done for ensuring that the rotary movement takes place without impact or bouncing. Otherwise the service life reduces.

Technical data

Description		RM 08
ID		0313018
Angle of rotation	[°]	185.0
End position adjustability	[°]	90.0
Torque	[Nm]	0.107
Number of intermediate positions		none
IP protection class		40
Weight	[kg]	0.091
Fluid consumption (2x nom. angle)	[cm³]	1.4
Min./nom./max. operating pressure	[bar]	3/6/8
Min./max. ambient temperature	[°C]	5/60
Repeat accuracy	[°]	0.084
Dimensions X x Y x Z	[mm]	90.6 x 22 x 25.5

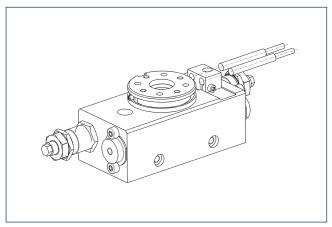


The drawing shows the unit in standard design, without considering any dimensions of the options described below.

- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet

- 28 Through-hole
- 72 Fit for centering sleeves
- 73 Fit for centering pins
- 80 Depth of the centering sleeve hole in the counter part
- (81) Not included in the scope of delivery
- 90 Inductive proximity switches

Inductive proximity switches



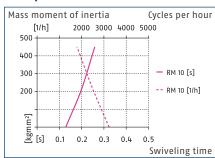
The end-position monitoring can be directly mounted on the unit by using inductive proximity switches.

Description	ID	Often combined	
Inductive proxin	nity switches		
RMNS 08-G	1353702	•	
RMNS 08-W	1353720		
RMNS 08-X	1353736		
clip for plug/soc	ket		
CLI-M8	0301463		

The RMNS set includes two sensors with 30 cm cable length to M8 connector, two switching cams, and a sensor bracket. The versions -G/-W comprise a 5 m long connection cable with straight (-G) or angular (-W) plug connector to open cable end.

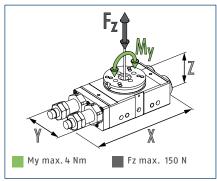


Max. permissible inertia J*



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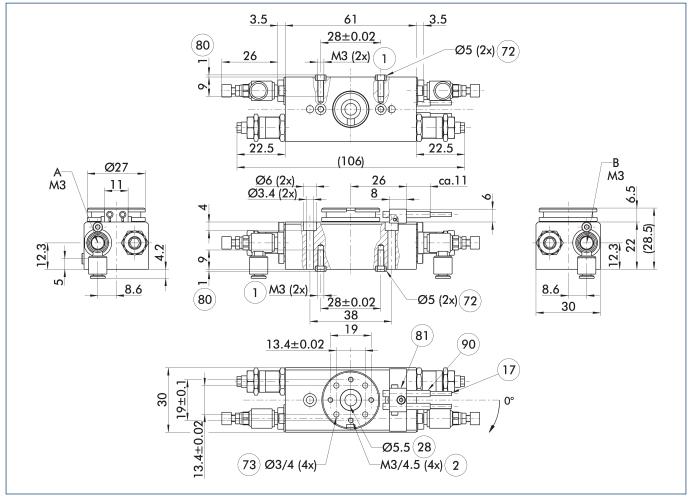
Dimensions and maximum loads



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Technical data

Description		RM 10
ID		0313019
Angle of rotation	[0]	185.0
End position adjustability	[°]	90.0
Torque	[Nm]	0.224
Number of intermediate positions		none
IP protection class		40
Weight	[kg]	0.178
Fluid consumption (2x nom. angle)	[cm³]	2.9
Min./nom./max. operating pressure	[bar]	3/6/8
Min./max. ambient temperature	[°C]	5/60
Repeat accuracy	[°]	0.088
Dimensions X x Y x Z	[mm]	106 x 30 x 28.5

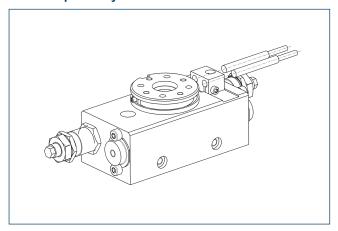


The drawing shows the unit in standard design, without considering any dimensions of the options described below.

- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet

- 28 Through-hole
- 72 Fit for centering sleeves
- 73 Fit for centering pins
- 80 Depth of the centering sleeve hole in the counter part
- (81) Not included in the scope of delivery
- 90 Inductive proximity switches

Inductive proximity switches



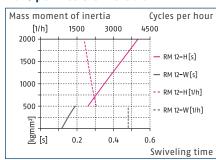
The end-position monitoring can be directly mounted on the unit by using inductive proximity switches.

Description	ID	Often combined			
Inductive proximity switches					
RMNS 08-G	1353702	•			
RMNS 08-W	1353720				
RMNS 08-X	1353736				
clip for plug/socket					
CLI-M8	0301463				

The RMNS set includes two sensors with 30 cm cable length to M8 connector, two switching cams, and a sensor bracket. The versions -G/-W comprise a 5 m long connection cable with straight (-G) or angular (-W) plug connector to open cable end.

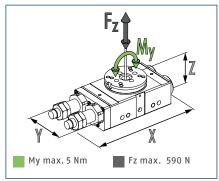


Max. permissible inertia J*



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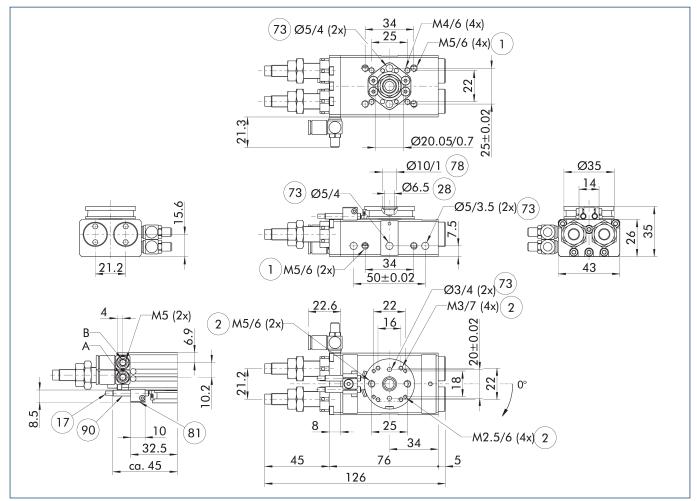
Dimensions and maximum loads



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Technical data

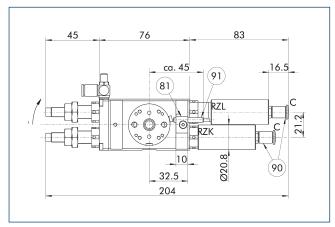
Description		RM 12-W	RM 12-W-RZ	RM 12-H	RM 12-H-RZ
ID		1348062	1380163	0313000	0313013
Angle of rotation	[°]	190.0	190.0	190.0	190.0
End position adjustability	[°]	90.0	90.0	90.0	90.0
Torque	[Nm]	0.38	0.38	0.38	0.38
Number of intermediate positions		none	1 x M (pneumatic)	none	1 x M (pneumatic)
Adjustability of middle position	[°]		190.0		190.0
IP protection class		40	40	40	40
Weight	[kg]	0.36	0.48	0.36	0.48
Fluid consumption (2x nom. angle)	[cm³]	4.8	4.8	4.8	4.8
Min./nom./max. operating pressure	[bar]	3/6/8	3/6/8	3/6/8	3/6/8
Min./max. ambient temperature	[°C]	5/60	5/60	5/60	5/60
Max. permissible mass moment of inertia of the set-up	[kgm²]		0.00045		0.00045
Repeat accuracy	[°]	0.098	0.15	0.098	0.15
Repeat accuracy (difference of both directions)	[°]		0.35		0.35
Dimensions X x Y x Z	[mm]	122 x 43 x 35	122 x 43 x 35	122 x 43 x 35	122 x 43 x 35



The drawing shows the unit in standard design, without considering any dimensions of the options described below.

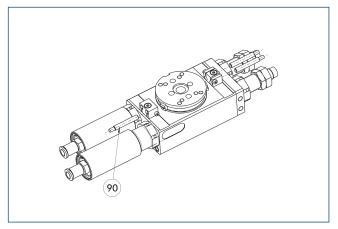
- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet
- 28 Through-hole
- 73 Fit for centering pins
- (78) Fit for centering
- (81) Not included in the scope of delivery
- 90 Inductive proximity switches

Intermediate position, RZ



- (81) Not included in the scope of delivery
- 90 additional air connection "C" for intermediate position
- (91) Inductive proximity switches
- The intermediate position can be continuously adjusted over the entire swivel range. Thereby the two main pistons have to be locked against each other to get the intermediate position free from play. For intermediate positions of up to 90°, the stop cylinders (RZK and RZL) are to be installed as shown. For intermediate positions greater than 90°, these are to be exchanged.

Inductive proximity switches



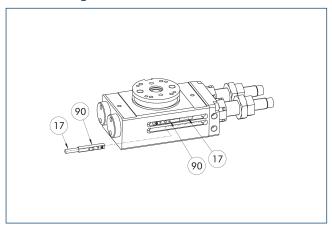
an additional proximity switch is only needed for the RZ version

The end-position monitoring (RMNS) and intermediate position monitoring (RMNZ) can be mounted directly onto the unit by using inductive proximity switches.

Description	ID	Often combined		
Inductive proximity switches				
RMNS 12-G	0313042	•		
RMNS 12-W	0313043			
RMNS 12-X	0313041			
RMNZ 12-G	0313045	•		
RMNZ 12-W	0313046			
RMNZ 12-X	0313044			
clip for plug/socket				
CLI-M8	0301463			

The RMNS set includes two sensors with 30 cm cable length to M8 connector, two switching cams, and a sensor bracket. The scope of delivery of the RMNZ set includes a sensor, a switching cam, and a sensor bracket. The versions -G/-W comprise a 5 m long connection cable with straight (-G) or angular (-W) plug connector to open cable end.

Electronic magnetic switch MMS



(17) Cable outlet

90 Sensor MMS 22...

The end-position monitoring can be directly mounted on the unit in two C-slots by using magnetic switches.

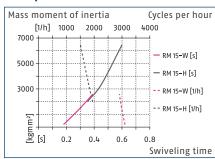
Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with	lateral cable (outlet
MMS 22-S-M8-PNP-SA	0301042	
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	•
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	•
Sensor distributor		
V2-M8	0301775	•
V4-M8	0301746	
V8-M8	0301751	

Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flat swivel unit

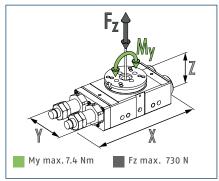


Max. permissible inertia J*



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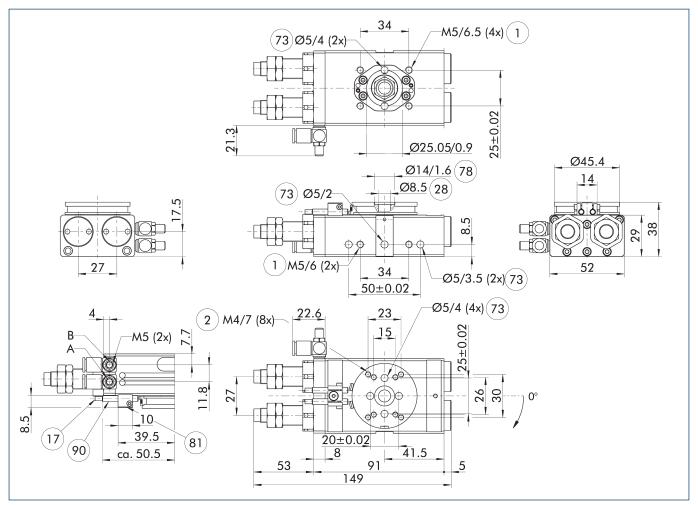
Dimensions and maximum loads



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Technical data

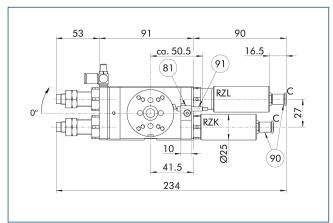
Description		RM 15-W	RM 15-W-RZ	RM 15-H	RM 15-H-RZ
ID		0313104	0313105	0313001	0313014
Angle of rotation	[°]	190.0	190.0	190.0	190.0
End position adjustability	[°]	90.0	90.0	90.0	90.0
Torque	[Nm]	0.76	0.76	0.76	0.76
Number of intermediate positions		none	1 x M (pneumatic)	none	1 x M (pneumatic)
Adjustability of middle position	[°]		190.0		190.0
IP protection class		40	40	40	40
Weight	[kg]	0.58	0.78	0.58	0.78
Fluid consumption (2x nom. angle)	[cm³]	9.6	9.6	9.6	9.6
Min./nom./max. operating pressure	[bar]	3/6/8	3/6/8	3/6/8	3/6/8
Min./max. ambient temperature	[°C]	5/60	5/60	5/60	5/60
Max. permissible mass moment of inertia of the set-up	[kgm²]		0.002		0.002
Repeat accuracy	[°]	0.1	0.15	0.1	0.15
Repeat accuracy (difference of both directions)	[°]		0.3		0.3
Dimensions X x Y x Z	[mm]	144 x 52 x 38	234 x 52 x 38	144 x 52 x 38	234 x 52 x 38



The drawing shows the unit in standard design, without considering any dimensions of the options described below.

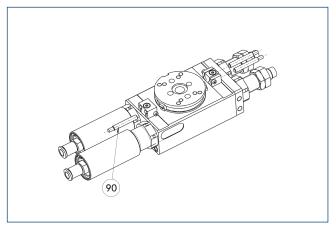
- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet
- 28 Through-hole
- 73 Fit for centering pins
- (78) Fit for centering
- (81) Not included in the scope of delivery
- 90 Inductive proximity switches

Intermediate position, RZ



- (81) Not included in the scope of delivery
- 90 additional air connection "C" for intermediate position
- (91) Inductive proximity switches
- The intermediate position can be continuously adjusted over the entire swivel range. Thereby the two main pistons have to be locked against each other to get the intermediate position free from play. For intermediate positions of up to 90°, the stop cylinders (RZK and RZL) are to be installed as shown. For intermediate positions greater than 90°, these are to be exchanged.

Inductive proximity switches



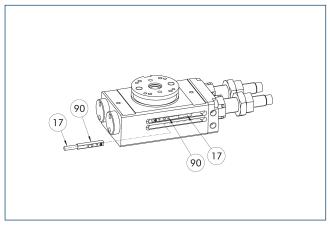
an additional proximity switch is only needed for the RZ version

The end-position monitoring (RMNS) and intermediate position monitoring (RMNZ) can be mounted directly onto the unit by using inductive proximity switches.

Description	ID	Often combined		
Inductive proximity switches				
RMNS 12-G	0313042	•		
RMNS 12-W	0313043			
RMNS 12-X	0313041			
RMNZ 12-G	0313045	•		
RMNZ 12-W	0313046			
RMNZ 12-X	0313044			
clip for plug/socket				
CLI-M8	0301463			

① The RMNS set includes two sensors with 30 cm cable length to M8 connector, two switching cams, and a sensor bracket. The scope of delivery of the RMNZ set includes a sensor, a switching cam, and a sensor bracket. The versions -G/-W comprise a 5 m long connection cable with straight (-G) or angular (-W) plug connector to open cable end.

Electronic magnetic switch MMS



(17) Cable outlet

90 Sensor MMS 22...

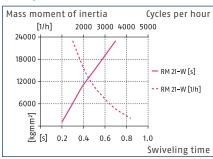
The end-position monitoring can be directly mounted on the unit in two C-slots by using magnetic switches.

Description	ID	Often combined				
Electronic magnetic switch						
MMS 22-S-M8-PNP	0301032					
MMSK 22-S-PNP	0301034					
Electronic magnetic switches with	lateral cable (outlet				
MMS 22-S-M8-PNP-SA	0301042					
MMSK 22-S-PNP-SA	0301044					
Connection cables						
KA BG08-L 3P-0300-PNP	0301622	•				
KA BG08-L 3P-0500-PNP	0301623					
KA BW08-L 3P-0300-PNP	0301594					
KA BW08-L 3P-0500-PNP	0301502					
clip for plug/socket						
CLI-M8	0301463					
Cable extension						
KV BW08-SG08 3P-0030-PNP	0301495					
KV BW08-SG08 3P-0100-PNP	0301496					
KV BW08-SG08 3P-0200-PNP	0301497	•				
Sensor distributor						
V2-M8	0301775	•				
V4-M8	0301746					
V8-M8	0301751					

Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

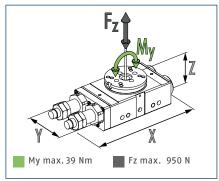


Max. permissible inertia J*



* *The diagrams are valid for basic units and for applications with a vertical swivel axis as well as for absolutely centric loads with a horizontal swivel axis and with an operating pressure of 6 bar. The swiveling times per throttling have to be observed, otherwise the life time may reduce. We will be happy to help you designing other applications. In addition, the SCHUNK Design Tool Swiveling is available online.

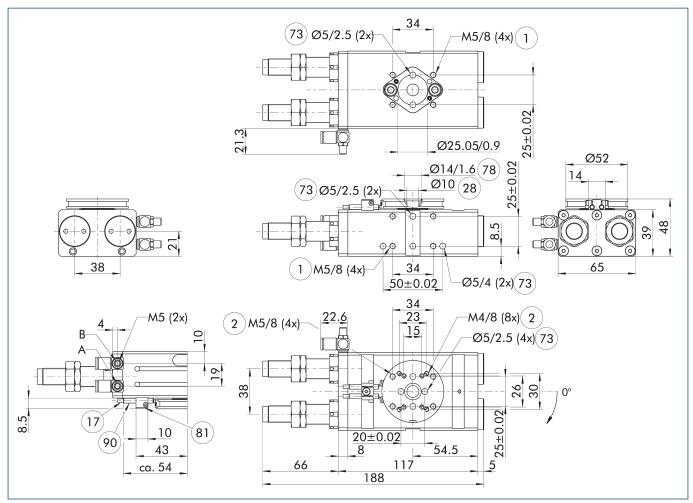
Dimensions and maximum loads



① The indicated moments and forces are statical values and may appear simultaneously. Throttling has to be done for ensuring that the rotary movement takes place without impact or bouncing. Otherwise the service life reduces.

Technical data

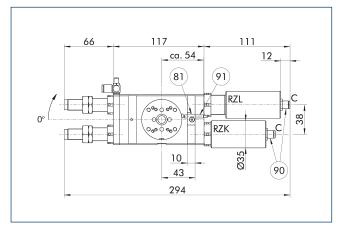
Description		RM 21-W	RM 21-W-RZ
ID		0313002	0313015
Angle of rotation	[°]	190.0	190.0
End position adjustability	[°]	90.0	90.0
Torque	[Nm]	1.9	1.9
Number of intermediate positions		none	1 x M (pneumatic)
Adjustability of middle position	[°]		190.0
IP protection class		40	40
Weight	[kg]	1.16	1.6
Fluid consumption (2x nom. angle)	[cm³]	23.8	23.8
Min./nom./max. operating pressure	[bar]	3/6/8	3/6/8
Min./max. ambient temperature	[°C]	5/60	5/60
Max. permissible mass moment of inertia of the set-up	[kgm²]		0.02
Repeat accuracy	[°]	0.088	0.12
Repeat accuracy (difference of both directions)			0.25
Dimensions X x Y x Z	[mm]	183 x 65 x 48	294 x 65 x 48



The drawing shows the unit in standard design, without considering any dimensions of the options described below.

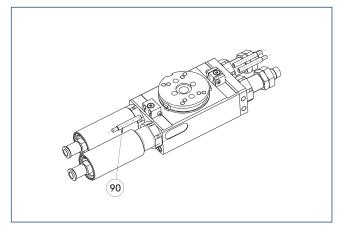
- ① The SDV-P pressure maintenance valve can be used to maintain the position in the case of a loss of pressure (see "Accessories" catalog section).
- A, a Main / direct connection, rotary actuator rotates clockwise
- B, b Main / direct connection, rotary actuator rotates counterclockwise
- (1) Connection swivel unit
- (2) Attachment connection
- (17) Cable outlet
- 28 Through-hole
- 73 Fit for centering pins
- (78) Fit for centering
- (81) Not included in the scope of delivery
- 90 Inductive proximity switches

Intermediate position, RZ



- (81) Not included in the scope of delivery
- 90 additional air connection "C" for intermediate position
- (91) Inductive proximity switches
- The intermediate position can be continuously adjusted over the entire swivel range. Thereby the two main pistons have to be locked against each other to get the intermediate position free from play. For intermediate positions of up to 90°, the stop cylinders (RZK and RZL) are to be installed as shown. For intermediate positions greater than 90°, these are to be exchanged.

Inductive proximity switches



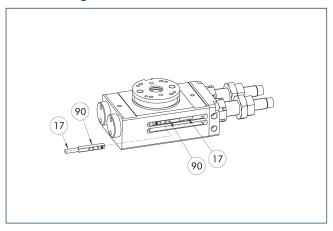
an additional proximity switch is only needed for the RZ version

The end-position monitoring (RMNS) and intermediate position monitoring (RMNZ) can be mounted directly onto the unit by using inductive proximity switches.

Description	ID	Often combined				
Inductive proximity switches						
RMNS 12-G	0313042	•				
RMNS 12-W	0313043					
RMNS 12-X	0313041					
RMNZ 12-G	0313045	•				
RMNZ 12-W	0313046					
RMNZ 12-X	0313044					
clip for plug/socket						
CLI-M8	0301463					

The RMNS set includes two sensors with 30 cm cable length to M8 connector, two switching cams, and a sensor bracket. The scope of delivery of the RMNZ set includes a sensor, a switching cam, and a sensor bracket. The versions -G/-W comprise a 5 m long connection cable with straight (-G) or angular (-W) plug connector to open cable end.

Electronic magnetic switch MMS



(17) Cable outlet

90 Sensor MMS 22...

The end-position monitoring can be directly mounted on the unit in two C-slots by using magnetic switches.

Description	ID	Often combined					
Electronic magnetic switch							
MMS 22-S-M8-PNP	0301032						
MMSK 22-S-PNP	0301034						
Electronic magnetic switches with lateral cable outlet							
MMS 22-S-M8-PNP-SA	0301042						
MMSK 22-S-PNP-SA	0301044						
Connection cables							
KA BG08-L 3P-0300-PNP	0301622	•					
KA BG08-L 3P-0500-PNP	0301623						
KA BW08-L 3P-0300-PNP	0301594						
KA BW08-L 3P-0500-PNP	0301502						
clip for plug/socket							
CLI-M8	0301463						
Cable extension							
KV BW08-SG08 3P-0030-PNP	0301495						
KV BW08-SG08 3P-0100-PNP	0301496						
KV BW08-SG08 3P-0200-PNP	0301497	•					
Sensor distributor							
V2-M8	0301775	•					
V4-M8	0301746						
V8-M8	0301751						

Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.



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